Ref: Kwikset

Date of Issue: September 2014

Revision: 1.2



KWIKSET™ CONCRETE

WESTBUILD KWIKSET Concrete is a blend of selected sand, general purpose cement, aggregates and fast setting additives. It is particularly suited for applications requiring fast setting support with no mixing required.

KWIKSET is ready to use, and now supplied in a new rainproof, tear and dust resistant packaging.

Advantages

Premium Quality Australian Made

No mixing required – Just add the contents of the bag to clean water Kwik-setting, and ideal for setting posts or any situation where a fast setting Concrete is required.



** Now available in new rainproof packaging.

<u>Recommended Uses:</u> KWIKSET is ideal for fencing and gate posts, clothes hoists, letterboxes and where a fast setting concrete is an advantage.

Directions:

- 1. Dig the hole to the depth and width relevant to the size of the post. Place the post in the correct position.
- 2. Thoroughly soak the hole to ensure the soil will not soak up the water required to set KWIKSET Concrete.
- 3. Place the required amount of water in the hole.
- 4. Immediately add KWIKSET concrete around the post and rod the mix to ensure the KWIKSET is evenly dispersed.
- 5. Position and level the post, and ensure it is plumb.
- 6. KWIKSET will begin to harden within 5 minutes.

Always add dry KWIKSET to water, and never water to KWIKSET Concrete, as the mix starts to set within minutes and water will not be evenly dispersed with the concrete mix.

KWIKSET Concrete	
20kg	

Approximate Quantity of Clean Water
2.2 Litres

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Yield: 100 x 20kg bags of Westbuild KWIKSET Concrete makes approximately 1.0 m3 of

finished concrete.

Performance: KWIKSET is not a structural product, and final strength can be lower than 15mpa.

For higher strength concrete, or for structural applications – use general purpose or

Concrete40 high strength.

Setting Times: KWIKSET will begin to set within 5 - 15 minutes. Setting times can vary dependent

on ambient temperature, and it is typical to take slightly longer to set in cold weather

and/or with cold water.

<u>Packaging:</u> 20kg Rainproof bag (50 bags per tonne).

30kg Rainproof bag (33.3 per tonne)

Storage: KWIKSET Concrete, in its unopened packaging can now be stored outside in any

weather conditions, and now can be stored for extended periods of time with its new

rainproof packaging.

Attention:

KWIKSET Concrete is a fast setting concrete, typical strength can be less than

15mpa.

KWIKSET should not be used for general concrete works or where surface

finishing is required.

If a particular strength is required, use Westbuild General Purpose Concrete,

or Westbuild Concrete40 for high strength application.

Do not mix KWIKSET in a concrete mixer or Wheelbarrow.

Material Safety Data Sheets should be referred to before the use of this product. It is the responsibility of the user to obtain a copy. Information on the

use of this product is always available from a WESTBUILD Representative.

<u>Risk:</u>

All cement-based products are alkaline and can cause irritation. This product is considered hazardous according to criteria of Work Safe Australia. A dust mask

should be worn when handling the material. Continuous or extended contact with this product may cause irritation, as well as respiratory issues such as bronchitis or silicosis. Contact with the eyes and repeated and prolonged skin contact should be

avoided.

<u>Disclaimer</u>: The use of this product is beyond the manufacturers control, and liability is restricted

to the replacement of material should the product be proven faulty. The manufacturer and any affiliated companies are not, and cannot be held responsible for any loss or damage arising from the incorrect usage of the product. All workmanship must be carried out to the applicable Australian standards at the time of any works. The information contained herein is to the best of our knowledge true

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and accurate. No warranty is implied or given to its completeness or accuracy in describing the performance or suitability of the product for a particular application. Users are asked to check that the literature in their possession is the latest issue. Liability is limited at its discretion, to the replacement of the goods or the supply of equivalent goods.

Material Safety Data Sheets should be read before handling or the commencement of any works. Material Safety Data Sheets are available on request. A WESTBUILD Representative is always available should you require further information.

Related Products and Information

Concrete General Purpose Concrete40 – High strength Concrete

It is the responsibility of the user to ensure that products are used in accordance with the Westbuild Products Pty Ltd instructions for use, and Australian Standard procedures in applications for which they are intended. Westbuild Products Pty Ltd and its associated companies cannot guarantee and are not liable for the use of their products outside of Australian Standards guidelines and the Westbuild Products Pty Ltd instructions for use. The technical details and recommendations contained in this data sheet are given in good faith and represent the best of our knowledge at time of printing. Freedom from patent restrictions should not be assumed.

WESTBUILD CONTACT DETAILS PHONE: 08 9309 2029 FAX: 08 9302 1129

E-MAIL: technical@westbuildgroup.com

Revision: 1.1



CONCRETE GP

General Purpose

WESTBUILD Concrete General Purpose (GP) is a blend of proportioned aggregates, sand and Portland cement. It is particularly suited for small concrete jobs, garden sheds, slabs, footings, securing gates or posts.

WESTBUILD Concrete is ready to use, and now supplied in a new rainproof, tear and dust resistant packaging.

Advantages

Premium Quality
Australian Made
Ready to use dry mix – Just add water
Suitable for small concrete jobs around the home or building site



** Available in new Rainproof packaging.

Recommended Uses:

WESTBUILD concrete is a general purpose product, and best suited for small concrete jobs around the home and building site. Suitable for securing posts, small concrete jobs including small slabs, footings and general repair work.

For a higher structural strength, use Concrete40 - High strength concrete up to 40mpa.

Directions:

- 1. Empty the contents of the bag into a concrete mixer, wheelbarrow or onto a smooth non-porous surface.
- 2. Slowly add most of the required amount of water, mixing slowly and thoroughly until a workable consistency is achieved.

Add the remainder of water only if necessary to achieve a workable mix that allows the concrete to be easily placed and finished.

Avoid Excess Water, as this reduces the durability and strength of the finished concrete.

- 3. Use the product within 30 minutes.
- 4. If the product begins to harden prior to use, under no circumstance add more water to the mix as this will greatly reduce the final MPA strength of the finished concrete.

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General Purpose Concrete

Approximate Quantity of Clean Water

2.2 Litres

Placing: Always use the mixed product within 30 minutes. If the product begins to harden, do

not add excess water as this will significantly reduce the strength of the cured

concrete.

20kg

<u>Yield:</u> A 20kg bag of WESTBUILD General Purpose Concrete makes approximately

0.01m3 of finished concrete.

As a guide, you will need approximately 100 bags per m3

<u>Setting Times:</u> Concrete will reach initial set in 45-60 minutes depending on weather conditions.

Final set will take several hours, and will reach full strength in 28 days.

<u>Packaging:</u> 20kg Rainproof bag (50 bags per tonne).

30kg Rainproof bag (33.3 per tonne)

<u>Storage:</u> WESTBUILD GP Concrete, in its unopened packaging can now be stored outside in

any weather conditions, and now can also be stored for extended periods of time

with its new rainproof packaging.

Attention:

Avoid excess water when mixing the product, as this will adversely affect the

finished strength of the concrete.

Application temperature is +5c - 35c.

If reinforcing the concrete mix with steel, ensure it is completely covered with

concrete.

If the concrete mix begins to harden before placing the concrete, do not add excess water as this will adversely affect the final strength of the cured

concrete.

Risk: All cement-based products are alkaline and can cause irritation. This product is

considered hazardous according to criteria of Work Safe Australia. A dust mask should be worn when handling the material. Continuous or extended contact with this product may cause irritation, as well as respiratory issues such as bronchitis or silicosis. Contact with the eyes and repeated and prolonged skin contact should be

avoided.

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to the replacement of material should the product be proven faulty. The manufacturer and any affiliated companies are not, and cannot be held responsible for any loss or damage arising from the incorrect usage of the product. All workmanship must be carried out to the applicable Australian standards at the time of any works. The information contained herein is to the best of our knowledge true

Ref: GP Concrete

Date of Issue: September 2014

Revision: 1.1



and accurate. No warranty is implied or given to its completeness or accuracy in describing the performance or suitability of the product for a particular application.

Users are asked to check that the literature in their possession is the latest issue. Liability is limited at its discretion, to the replacement of the goods or the supply of equivalent goods.

Material Safety Data Sheets should be read before handling or the commencement of any works. Material Safety Data Sheets are available on request. A WESTBUILD Representative is always available should you require further information.

Related Products and Information

WESTBUILD Concrete40 WESTBUILD Kwikset Concrete WESTBUILD Handy-Pak Concrete

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WESTBUILD CONTACT DETAILS

PHONE: 08 9309 2029 FAX: 08 9302 1129

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Ref: Concrete40 Date of Issue: September 2014

Revision: 1.2



CONCRETE40TM

High Strength Concrete

Westbuild CONCRETE40 is a blend of Portland cement, admixtures and carefully proportioned sand and aggregates, and is particularly suited for any concrete works requiring a higher strength.

CONCRETE40 is now available in a new rainproof, tear and dust resistant packaging.

Advantages

Premium Quality and Australian Made Ready to use Dry Mix product – Just add water Achieves strengths of up to 40mpa - higher strength than GP Concrete



** Available in new Rainproof Packaging

Recommended Uses: CONCRETE40 is ready to use and designed for structural footings, slabs, post and any construction work requiring high strength structural concrete up to 40 MPA.

Directions:

- 1. Enter the contents of the bag into a concrete mixer, wheelbarrow or onto a smooth non-porous surface.
- 2. Slowly add most of the required amount of water, mixing slowly and thoroughly until a workable consistency is achieved.

Add the remainder of water only if necessary to achieve a workable mix that allows the concrete to be easily placed and finished.

Avoid Excess Water, as this reduces the durability and strength of the finished concrete.

- 3. Use the product within 30 minutes.
- 4. If the product begins to harden prior to use, under no circumstance add more water to the mix as this will greatly reduce the final MPA strength of the finished concrete.

CONCRETE40	Clean Water
20kg	2 Litres

Placing:

Always use the mixed product within 30 minutes. If the product begins to harden, do not add excess water as this will significantly reduce the strength of the cured concrete.

Ref: Concrete40

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Revision: 1.2



Yield: A 20kg bag of Westbuild Concrete40 makes approximately 0.01m3 of finished

concrete.

As a guide, you will need approximately 100 bags per m3.

Performance: Typical strength of concrete 40 can be up to 40mpa, depending on the slump and

amount of water used

<u>Setting Times:</u> Concrete will reach initial set in 45 - 60 minutes depending on weather conditions.

Final set will take several hours, and will reach full strength in 28 days.

Packaging: 20kg Rainproof bag (50 bags per tonne).

Storage: Westbuild Concrete40, in its unopened packaging, can now be stored outside in any

weather conditions and can also be stored for extended periods of time with its new

rainproof packaging.

Attention:

Avoid excess water when mixing the product, as this will adversely affect the

finished strength of the concrete.

Typical strength is 40mpa after 28 days, when mixed to a slump of 90mm.

Application temperature is +5c - 35c.

If reinforcing the concrete mix with steel, ensure it is completely covered with

concrete.

If the concrete mix begins to harden before placing the concrete, do not add excess water as this will adversely affect the final strength of the cured

concrete.

<u>Risk:</u>

All cement-based products are alkaline and can cause irritation. This product is considered hazardous according to criteria of Work Safe Australia. A dust mask should be worn when handling the material. Continuous or extended contact with this product may cause irritation, as well as respiratory issues such as bronchitis or silicosis. Contact with the eyes and repeated and prolonged skin contact should be

avoided.

Disclaimer

The use of this product is beyond the manufacturers control, and liability is restricted to the replacement of material should the product be proven faulty. The manufacturer and any affiliated companies are not, and cannot be held responsible for any loss or damage arising from the incorrect usage of the product. All workmanship must be carried out to the applicable Australian standards at the time of tiling works. The information contained herein is to the best of our knowledge true and accurate. No warranty is implied or given to its completeness or accuracy in describing the performance or suitability of the product for a particular application. Users are asked to check that the literature in their possession is the latest issue

Ref: Concrete40

Date of Issue: September 2014

Revision: 1.2



Material safety data sheets should be read before handling or the commencement of any works. Material safety data sheets are available on request. A WESTBUILD Representative is always available should you require further information.

Concrete40 is a trademark to Westbuild Products Pty Ltd.

Related Products and Information

Westbuild General Purpose Concrete Westbuild Kwikset Concrete Westbuild Handy-Pak Concrete

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WESTBUILD CONTACT DETAILS

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E-MAIL: technical@westbuildgroup.com

Ref: Structural24 Date of Issue: June 2015

Revision: 1



STRUCTURAL24

High Strength Rapid Setting Concrete

Structural24 is a high strength, fast setting concrete with typical structural strengths of 28MPa achieved within 24 hours. Within 72 hours, strengths of up to 50MPa will be achieved. Structural24 is a specialty product particularly suited to time critical projects and where high performance concrete is required.

Structural24 should only be used where mixing, placement and finishing can be achieved within 25-30 minutes. Westbuild STRUCTURAL24 is a high performance, rapid setting concrete that reaches exceptional strength in a short period of time. STRUCTURAL24 is particularly suited to any concrete works requiring a higher strength and a fast set time.

STRUCTURAL24 is available in a new rainproof, tear and dust resistant packaging.

Advantages

Premium Quality and Australian Made Fast setting and immediate strength

Structural24 typical times working times are:

3-4hours support weight, be drilled or be anchored into

24 hours achieves structural strength

72 hours strengths up to 50MPa are reached



** Now available in new Rainproof Packaging

Recommended Uses: STRUCTURAL24 is ready to use and designed for structural footings, slabs, post and any construction work requiring high early strength structural concrete up to 50 MPa.

Directions:

- 1. Enter the contents of the bag into a concrete mixer, wheelbarrow or onto a smooth non-porous surface.
- 2. Slowly add most of the required amount of water, mixing slowly and thoroughly until a workable consistency is achieved.

Add the remainder of water only if necessary to achieve a workable mix that allows the concrete to be easily placed and finished.

Avoid Excess Water, as this reduces the durability and strength of the finished concrete.

- 3. Structural24 must be mixed, placed and finished within 30 minutes.
- 4. Once Structural24 begins to set , the process will be rapid, ensure all tools are washed prior to the hardening process



5. If the product begins to harden prior to use, under no circumstance add more water to the mix as this will greatly reduce the final MPa strength of the finished concrete.

STRUCTURAL24	Clean Water
20kg	1.9 – 2.0 Litres

Placing:

Always use and place the mixed product within 30 minutes. If the product begins to harden, do not add excess water as this will significantly reduce the strength of the cured concrete.

Yield:

A 20kg bag of Westbuild Structural24 makes approximately 0.01m3 of finished concrete.

As a guide, you will need approximately 100 bags per m3.

Performance:

Typical strength of Structural24 can be up to 50MPa, depending on the slump and amount of water used

Setting Times:

Concrete will reach initial set in 20-30 minutes depending on weather conditions. Final set will take several hours, and will reach full strength in 72 hours.

Packaging:

20kg Rainproof bag (50 bags per tonne).

Storage:

Westbuild Structural24, in its unopened packaging, can now be stored outside in any weather conditions and can also be stored for extended periods of time with its new rainproof packaging.

Attention:

Avoid excess water when mixing the product, as this will adversely affect the finished strength of the concrete.

Typical strength is 50MPa after 72 hours, when mixed to a slump of 90mm.

Application temperature is $+5^{\circ}$ C – 35° C.

If reinforcing the concrete mix with steel, ensure it is completely covered with concrete.

If the concrete mix begins to harden before placing the concrete, do not add excess water as this will adversely affect the final strength of the cured concrete.



Risk:

All cement-based products are alkaline and can cause irritation. This product is considered hazardous according to criteria of Work Safe Australia. A dust mask should be worn when handling the material. Continuous or extended contact with this product may cause irritation, as well as respiratory issues such as bronchitis or silicosis. Contact with the eyes and repeated and prolonged skin contact should be avoided.

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Structural24 is a trademark to Westbuild Products Pty Ltd.

Related Products and Information

Westbuild General Purpose Concrete Westbuild Kwikset Concrete Westbuild Concrete40

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